

# CREATIVA ROCK SERIES

Product code - MOON ROCK

**ICA**  
ITALIAN WOOD FINISHES  
**CREATIVA**  
SPECIAL EFFECTS

## PRODUCT FEATURES



Rock Effect



Different variants  
available



Easy to apply



High Coverage

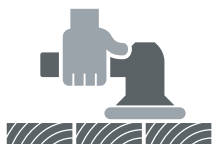


Superior  
Aesthetic



High Product  
performance

## CREATIVA ROCK SERIES MOON ROCK APPLICATION PROCESS



### STEP 1

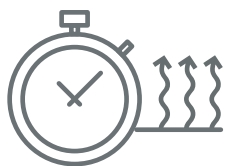
Sand the wooden surface along the grains with P150-P180-P220-P320 sandpaper. Remove all dust and wooden particles with compressed air.

### STEP 2

Apply the 1st coat of filler/base coat  
FP288 + C268 + D1015 (100:30:50)  
After 4-6 hours of drying, sand the 1st coat of base with P220 sandpaper

### STEP 3

Apply the 2nd coat of base white filler  
After 8-10 hours of drying, sand the 2nd coat of base with P320-P400 sandpaper



### STEP 4

Apply Black polyurethane matt topcoat  
OP383N + C265 + D1015 (100:50:50)  
Drying time 6-8 hours, Sand with grade P320 abrasive

### STEP 5

Apply Metallic water-based coating VMA236/N51267 and solvent based VM2000 one by one in spots. Quantity to apply 80 -100 gm/m2.

### STEP 6

Lower the air pressure of spray gun and sprinkle Acetone D1016 immediately



### STEP 7

Apply topcoat Clear finish (Acrylic PU)  
LAC367 + C200 + D1079 (100:40:50) OR  
OAC360G20 + C200 + D1015 (100:7:50)

# CREATIVA ROCK SERIES

Product code - MOON STONE

**ICA**  
ITALIAN WOOD FINISHES  
**CREATIVA**  
SPECIAL EFFECTS

## PRODUCT FEATURES



Moon Stone  
effect



Different variants  
available



Easy to apply



High Coverage

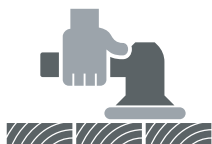


Superior  
Aesthetic



High Product  
performance

## CREATIVA ROCK SERIES MOON STONE APPLICATION PROCESS



### STEP 1

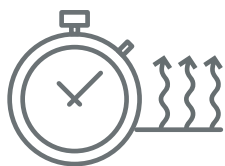
Sand the wooden surface along the grains with P150-P180-P220-P320 sandpaper. Remove all dust and wooden particles with compressed air.

### STEP 2

Apply the 1st coat of filler/base coat  
FP288 + C268 + D1015 (100:30:50)  
After 4-6 hours of drying, sand the 1st coat of base with P220 sandpaper

### STEP 3

Apply the 2nd coat of base white filler  
After 8-10 hours of drying, sand the 2nd coat of base with P320-P400 sandpaper



### STEP 4

Apply PU Pigmented white matt  
OP400IT + C373A + D1015 (100:50:50)  
Drying time 6-8 hours, Sand with grade P320 abrasive

### STEP 5

Apply Metallic water-based coating VMA236/N51267 and solvent based VM2000 one by one in spots.

### STEP 6

Lower the air pressure of spray gun and sprinkle Acetone D1016 immediately



### STEP 7

Apply topcoat Clear finish (Acrylic PU)  
LAC367 + C200 + D1079 (100:40:50) OR  
OAC360G20 + C200 + D1015 (100:7:50)

# CREATIVA ROCK SERIES

Product code - BLUISH STONE

**ICA**  
ITALIAN WOOD FINISHES  
**CREATIVA**  
SPECIAL EFFECTS

## PRODUCT FEATURES



Bluish Stone effect



Different variants available



Easy to apply



High Coverage

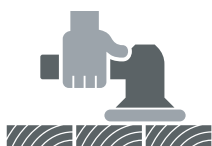


Superior Aesthetic



High Product performance

## CREATIVA ROCK SERIES BLUISH STONE APPLICATION PROCESS



### STEP 1

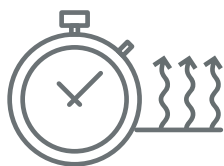
Sand the wooden surface along the grains with P150-P180-P220-P320 sandpaper. Remove all dust and wooden particles with compressed air.

### STEP 2

Apply the 1st coat of filler/base coat  
FP288 + C268 + D1015 (100:30:50)  
After 4-6 hours of drying, sand the 1st coat of base with P220 sandpaper

### STEP 3

Apply the 2nd coat of base white filler  
After 8-10 hours of drying, sand the 2nd coat of base with P320-P400 sandpaper



### STEP 4

Apply Black polyurethane matt topcoat  
OP383N + C265 + D1015 (100:50:50)  
Drying time 6-8 hours, Sand with grade P320 abrasive

### STEP 5

Apply Metallic water-based coating VMA236/N51267,  
VMA3000/N52293 and solvent based VM200 one by one in spots.

### STEP 6

Lower the air pressure of spray gun and sprinkle Acetone D1016 immediately



### STEP 7

Apply topcoat Clear finish (Acrylic PU)  
LAC367 + C200 + D1079 (100:40:50) OR  
OAC360G20 + C200 + D1015 (100:7:50)

# CREATIVA ROCK SERIES

Product code - MARS STONE

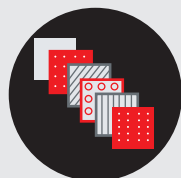
**ICA**  
ITALIAN WOOD FINISHES

**CREATIVA**  
SPECIAL EFFECTS

## PRODUCT FEATURES



Mars Effect



Different variants available



Easy to apply



High Coverage

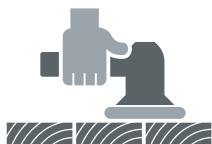


Superior Aesthetic



High Product performance

## CREATIVA ROCK SERIES MARS STONE APPLICATION PROCESS



### STEP 1

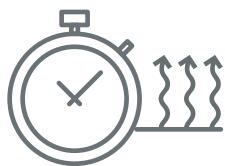
Sand the wooden surface along the grains with P150-P180-P220-P320 sandpaper. Remove all dust and wooden particles with compressed air.

### STEP 2

Apply the 1st coat of filler/base coat  
FP288 + C268 + D1015 (100:30:50)  
After 4-6 hours of drying, sand the 1st coat of base with P220 sandpaper

### STEP 3

Apply the 2nd coat of base white filler  
After 8-10 hours of drying, sand the 2nd coat of base with P320-P400 sandpaper



### STEP 4

Apply Polyurethane Pigmented coating  
Matt/NO176 + C271 + D1015(100:50:50)  
Drying time 6-8 hours, Sand with grade P320 abrasive

### STEP 5

Apply Metallic water-based coating VMA236/N51267 + CA500 + water (100:05:05) in spots  
Then immediately apply VM2000 metallic in spots

### STEP 6

Lower the air pressure of spray gun and sprinkle Acetone D1016 immediately



### STEP 7

Apply topcoat Clear finish (Acrylic PU)  
LAC367 + C200 + D1079 (100:40:50) OR  
OAC360G20 + C200 + D1015 (100:7:50)

## IMPORTANT NOTE -

- 1) All mixing ratios are given on weight basis.
- 2) Stir the material well before use thoroughly and mixed with the hardener and thinner/water in the specified mixing ratio.
- 3) If required, apply ICA Wood Stains by wiping ragging on sanded wooden surface and allow it for 30-60 minutes of drying then apply subsequent coat.
- 4) Use only ICA basecoat as sealer coat. Do not use any other product/material for sealing purpose.
- 5) Do not add the hardener and thinner/water together to the product, add one after the other and mix well before applying. The base and hardener must be consumed within 7 days of opening the containers.
- 6) The containers should be tightly closed after use as the contents are sensitive to moisture.
- 7) For spray application of ICA coating use HVLP spray gun having Nozzle size 1.8 – 2.2 mm and keep Air Pressure 36-43psi for better application and results.
- 8) Recoat period is quoted for 20°C - 35°C and 65% relative humidity, these may vary under different conditions.
- 9) Use only ICA basecoat for as sealer/filler coat. Do not use any other product for sealing/filling purpose.
- 10) Do not mix Matt and Glossy finishes for different sheen level.
- 11) Make sure that too many air bubbles are not formed in the product while mixing
- 12) For optimum performance, product must be applied at a temp between 20°C and 35°C and humidity not above 65%.
- 13) After application of ICA stain by spray or wiping wait for 30 -60 minutes for the application of subsequent coat.
- 14) Buffing of high gloss topcoat can be done after 36 - 48 hrs. of application of last coat.
- 15) For better result use Orbital Machines for sanding & Buffing, Rotation Per Minute (RPM) should not exceed more than 1200

## SAFETY INFORMATION -

- 1) Keep away from heat, sparks, and naked flames; do not smoke or use matches or lighters.
- 2) Open containers with caution as they may be pressurized. Do not eat, drink, or smoke during use. Avoid leakage of the product into the environment.
- 3) Store the product at ambient conditions in well ventilated locations and away from source of ignition and fire.
- 4) Use protective equipment like gloves, safety goggles/glasses, face mask, shoes while handling the paint.
- 5) Avoid eye and skin contact. In both cases wash with soap and plenty of water.
- 6) Do not inhale or ingest. In case of inhalation move to fresh air and seek medical attention if symptoms persist in both cases.
- 7) Do not dispose in any drain or land filling. Work in well ventilated areas.
- 8) Flammable.

## DECLARATION -

Always verify the suitability of the product for the job to be done before application. We cannot accept responsibility for the outcome. The information contained in this data sheet, as well as any verbal information, is given to the best of our knowledge. We do not accept responsibility for obsolete or incorrect information. Please feel free to contact us to request the latest edition.