

# CREATIVA TEXTURED SERIES

Product code - CORTEN STEEL EFFECT



## PRODUCT FEATURES



Easy to apply



High Coverage

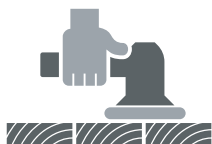


Superior Aesthetic



High Product performance

## CREATIVA TEXTURED SERIES CORTEN STEEL EFFECT APPLICATION PROCESS



### STEP 1

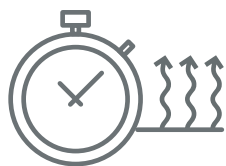
Sand the wooden surface along the grains with P150-P180-P220-P320 sandpaper. Remove all dust and wooden particles with compressed air.

### STEP 2

Apply the 1st coat of black PU base filler  
FP285N + C268 + D1015 (100:30:50)  
After 4-6 hours of drying, sand the 1st coat of base with P220 sandpaper

### STEP 3

Apply the 1st coat of black PU base filler  
After 8-10 hours of drying, sand the 2nd coat of base with P320-P400 sandpaper



### STEP 4

Apply Black polyurethane coating  
OP383N + C265 + D1015 (100:50:50)  
After 4-6 hours of drying, sand the applied coat with P320-P400 sandpaper

### STEP 5

Apply INVA/N44049 and INVA/N43808 one by one in spots

### STEP 6

Lower the air pressure of spray gun and sprinkle the Acetone D1016



### STEP 7

Apply topcoat Clear finish (Acrylic PU)  
LAC367 + C200 + D1079 (100:40:50) OR  
OAC360G20 + C200 + D1015 (100:7:50)

# CREATIVA TEXTURED SERIES

Product code - PATINA EFFECT



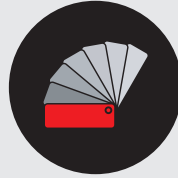
## PRODUCT FEATURES



Easy to apply



High Coverage



Multiple Shades  
combination possible

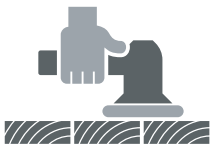


Superior Aesthetic



High Product  
performance

## CREATIVA TEXTURED SERIES CORTEN STEEL EFFECT APPLICATION PROCESS

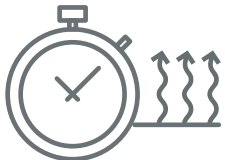


### STEP 1

Sand the wooden surface along the grains with P150-P180-P220-P320 sandpaper. Remove all dust and wooden particles with compressed air.

### STEP 2

Apply PU Pigmented white matt  
OP400IT + C373A + D1015 (100:50:50)  
Drying time 6-8 hours, Sand with grade P320 abrasive



### STEP 3

Apply one coat of PU pigmented matt topcoat  
After 4-6 hours of drying, sanding to be done with P320-P400 sandpaper

### STEP 4

Apply Patina + CNA STAIN (100: 2 to 8 grams)  
Dry time - 3-4 hours, sand the substrate with P600 sandpaper



### STEP 5

Apply topcoat Clear finish (Acrylic PU)  
LAC367 + C200 + D1079 (100:40:50) OR  
OAC360G20 + C200 + D1015 (100:7:50)

### NOTE:

- 1) For better build up use two coats of acrylic clear high gloss topcoat
- 2) Sixteen CNA stains are available as CNA18 (WENGE'), CNA31 (RED), CNA39 (LIGHT WALNUT) CNA40 (DARK WALNUT), CNA41 (ANTIQUÉ WALNUT), CNA48 (APRICOT), CNA51 (YELLOW), CNA70 (BLACK), CNA71 (LEMON YELLOW), CNA72 (SCARLET), CNA73 (LIGHT WALNUT), CNA74 (LIGHT MAHOGANY), CNA75 (RED BROWN), CNA76 (LIGHT GREEN), CNA77 (TURQUOISE), CNA848 (WHITE).
- 3) Effects can be obtained by choosing contrasting base and stain colors, or by applying several different CNA stain colors onto a contrasting PU pigmented base for multi-colored effect
- 4) Always apply acrylic topcoat for better transparency and aesthetic appearance.

# CREATIVA TEXTURED SERIES

Product code - TSBR

**ICA**  
ITALIAN WOOD FINISHES  
**CREATIVA**  
SPECIAL EFFECTS

## PRODUCT FEATURES



Easy to Apply



High Coverage



Superior  
Hardness

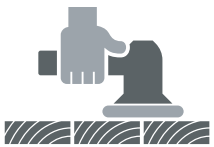


Superior  
Aesthetic



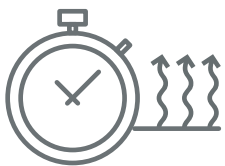
High Product  
performance

## CREATIVA TEXTURED SERIES TSBR APPLICATION PROCESS



### STEP 1

Sand the wooden surface along the grains with P150-P180-P220-P320 sandpaper. Remove all dust and wooden particles with compressed air.



### STEP 2

Apply the 1st coat of filler/base coat  
FP288 + C268 + D1015 (100:30:50)  
After 4-6 hours of drying, sand the 1st coat of base with P220 sandpaper

### STEP 3

Apply the 2nd coat of base white filler  
After 8-10 hours of drying, sand the 2nd coat of base with P320-P400 sandpaper



### STEP 4

Apply TSBR - brilliant texturized coloured paint  
TSBR + C376A + D1015 (100:50:50)  
TSBR 073 is silver color and TSBR 055 is dark Grey

# CREATIVA TEXTURED SERIES

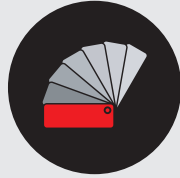
Product code - MALTA WOOD

**ICA**  
ITALIAN WOOD FINISHES  
**CREATIVA**  
SPECIAL EFFECTS

## PRODUCT FEATURES



Easy to Apply



Multiple shade possible



Superior hardness



Superior Aesthetic



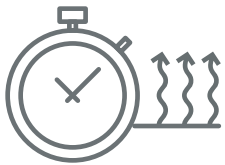
High Product performance

## CREATIVA TEXTURED SERIES MALTA WOOD APPLICATION PROCESS



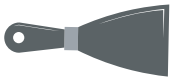
### STEP 1

Sand the wooden surface along the grains with P150-P180-P220-P320 sandpaper. Remove all dust and wooden particles with compressed air.



### STEP 2

Application of Water based product Malta wood with Spatula. After 24 Hrs. of drying, sand the surface with P320 -P400 sandpaper



### STEP 3

Apply Patina BXPN + 2% CNA  
Application can be done by spray or by wiping



### STEP 4

Apply topcoat Clear finish (Acrylic PU)  
LAC367 + C200 + D1079 (100:40:50) OR  
OAC360G20 + C200 + D1015 (100:7:50)

### NOTE:

- 1) Sixteen CNA stains are available as CNA18 (WENGE'), CNA31 (RED), CNA39 (LIGHT WALNUT) CNA40 (DARK WALNUT), CNA41 (ANTIQUÉ WALNUT), CNA48 (APRICOT), CNA51 (YELLOW), CNA70 (BLACK), CNA71 (LEMON YELLOW), CNA72 (SCARLET), CNA73 (LIGHT WALNUT), CNA74 (LIGHT MAHOGANY), CNA75 (RED BROWN), CNA76 (LIGHT GREEN), CNA77 (TURQUOISE), CNA848 (WHITE).
- 2) Always apply acrylic topcoat for better transparency and aesthetic appearance.

## IMPORTANT NOTE -

- 1) All mixing ratios are given on weight basis.
- 2) Stir the material well before use thoroughly and mixed with the hardener and thinner/water in the specified mixing ratio.
- 3) If required, apply ICA Wood Stains by wiping ragging on sanded wooden surface and allow it for 30-60 minutes of drying then apply subsequent coat.
- 4) Use only ICA basecoat as sealer coat. Do not use any other product/material for sealing purpose.
- 5) Do not add the hardener and thinner/water together to the product, add one after the other and mix well before applying. The base and hardener must be consumed within 7 days of opening the containers.
- 6) The containers should be tightly closed after use as the contents are sensitive to moisture.
- 7) For spray application of ICA coating use HVLP spray gun having Nozzle size 1.8 – 2.2 mm and keep Air Pressure 36-43psi for better application and results.
- 8) Recoat period is quoted for 20°C - 35°C and 65% relative humidity, these may vary under different conditions.
- 9) Use only ICA basecoat for as sealer/filler coat. Do not use any other product for sealing/filling purpose.
- 10) Do not mix Matt and Glossy finishes for different sheen level.
- 11) Make sure that too many air bubbles are not formed in the product while mixing
- 12) For optimum performance, product must be applied at a temp between 20°C and 35°C and humidity not above 65%.
- 13) After application of ICA stain by spray or wiping wait for 30 -60 minutes for the application of subsequent coat.
- 14) Buffing of high gloss topcoat can be done after 36 - 48 hrs. of application of last coat.
- 15) For better result use Orbital Machines for sanding & Buffing, Rotation Per Minute (RPM) should not exceed more than 1200

## SAFETY INFORMATION -

- 1) Keep away from heat, sparks, and naked flames; do not smoke or use matches or lighters.
- 2) Open containers with caution as they may be pressurized. Do not eat, drink, or smoke during use. Avoid leakage of the product into the environment.
- 3) Store the product at ambient conditions in well ventilated locations and away from source of ignition and fire.
- 4) Use protective equipment like gloves, safety goggles/glasses, face mask, shoes while handling the paint.
- 5) Avoid eye and skin contact. In both cases wash with soap and plenty of water.
- 6) Do not inhale or ingest. In case of inhalation move to fresh air and seek medical attention if symptoms persist in both cases.
- 7) Do not dispose in any drain or land filling. Work in well ventilated areas.
- 8) Flammable.

## DECLARATION -

Always verify the suitability of the product for the job to be done before application. We cannot accept responsibility for the outcome. The information contained in this data sheet, as well as any verbal information, is given to the best of our knowledge. We do not accept responsibility for obsolete or incorrect information. Please feel free to contact us to request the latest edition.